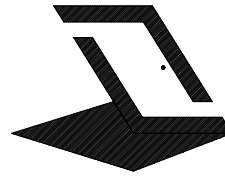


650/61 Technical Data Sheet

This is a metalclad door, comprising of an RHS frame with a single COLORBOND skin folded around vertical sides pre-hung into an 61 series frame.(See Fig 1)
Standard size: 2040 x 820
Options: Wide, Special,double, Double Wide & Double Special



LARNEC
DOORS&SYSTEMS

1-3 Shepherd road
Swan Hill VIC 3585
Phone:03 50332344
fax:03 50332030
Freecall:1800 667 536

"Providing quality doors at a price that represents real value, with delivery on-time, every-time... Guaranteed!"

Recommended Opening Size

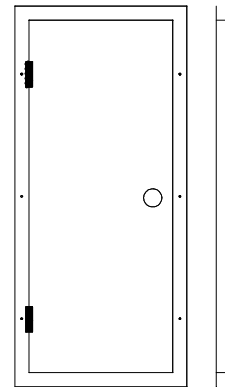
Add 20mm to the height and width of the door
(eg: 2040 x 820 door = 2060 x 840 opening)
Doubles- add 20mm to the height & 30mm to the width
(eg: 2040 x 820+820 door = 2060 x 1670)

Recommended Installation Instruction

When cutting the opening, make the horizontal cut at the top 50mm wider on both sides than the vertical cuts to allow the top architrave to slide in behind the shed cladding.
Once the door is in place (using a minimum of 10 gauge screws) put 1 screw in at the top hinge.
Get the hinge side plumb & true then put a screw at the bottom hinge & another at lock height. Get all gaps even so the whole door is plumb & true, then screw the lock side to match.(See Fig 1)

Note: these 6 screws are the minimum required
(If more screws are used these 6 are still required at these points level with hinges & lock)
OPTIONAL Slide the j-Mould up under cladding & fix with a minimum of 3 screws.
(j-moulds work better when slightly lower at hinge side, directing away from user)

Fig 1



When knuckle of hinge is visible, this denotes handing

Fig 2

head, sill & stile profile

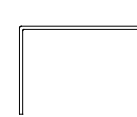


Fig 3

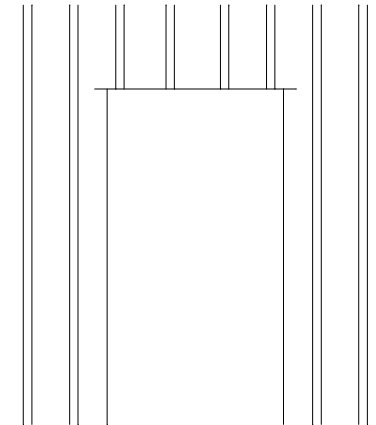
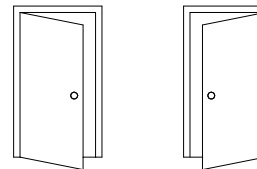
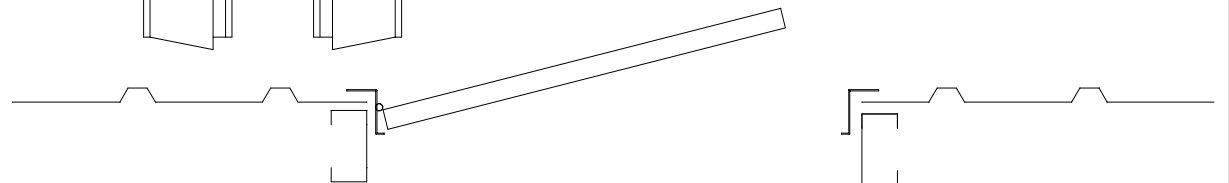


Fig 4

Fig 5



to change the handing simply turn the top to the bottom



Drawing Name: **650-61 series - TDS**

LARNEC

Date:- 13/10/08

Copyright